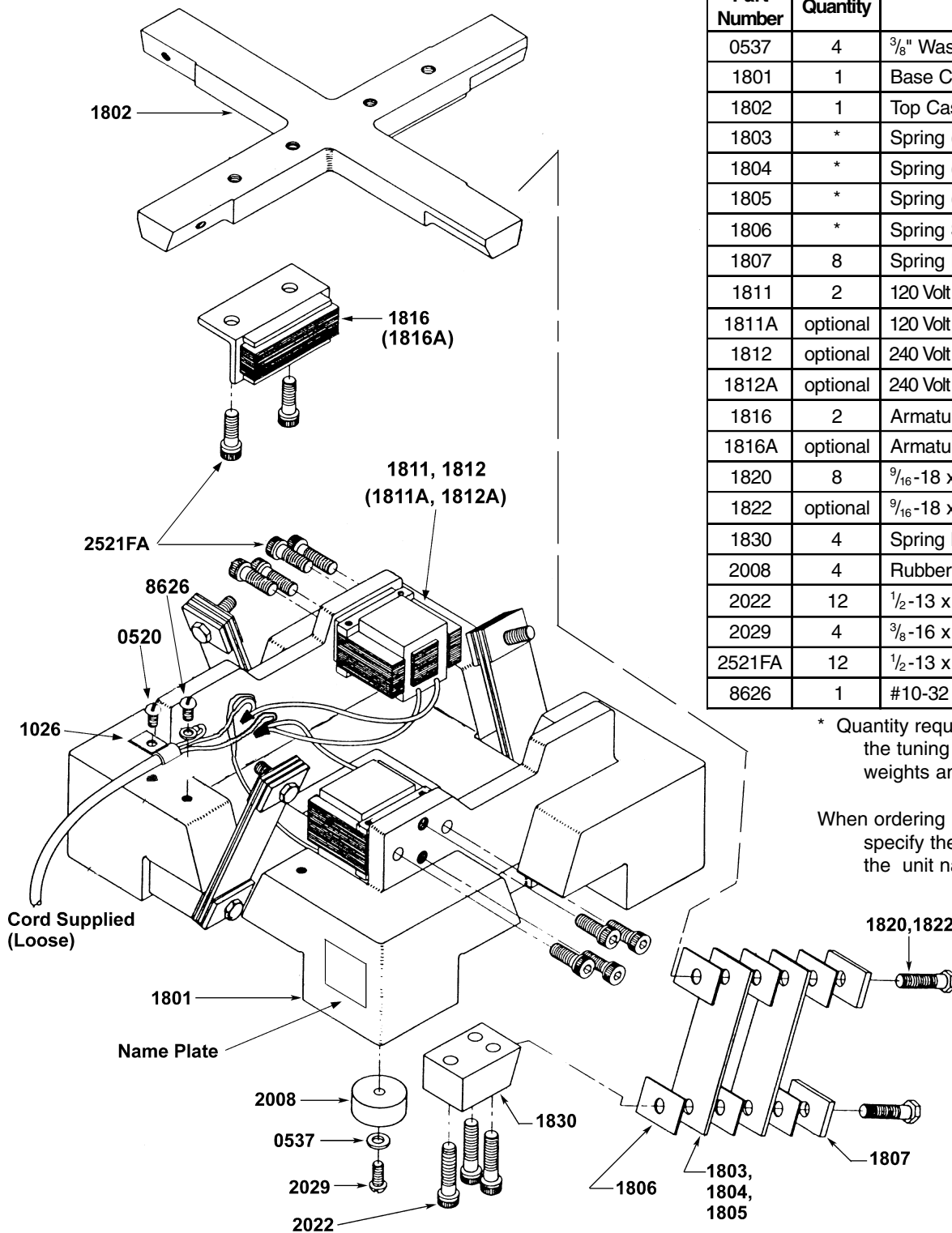


# Automation Devices, Inc.

## MODEL 18 BASE UNIT ASSEMBLY DRAWING



Parts List		
Part Number	Quantity	Description
0537	4	3/8" Washer
1801	1	Base Casting
1802	1	Top Casting
1803	*	Spring (5/16" Thick)
1804	*	Spring (1/4" Thick)
1805	*	Spring (3/16" Thick)
1806	*	Spring Spacer
1807	8	Spring Pad
1811	2	120 Volt Coil
1811A	optional	120 Volt Coil (High Power)
1812	optional	240 Volt Coil
1812A	optional	240 Volt Coil (High Power)
1816	2	Armature Assembly
1816A	optional	Armature Assembly (Wide)
1820	8	9/16-18 x 2 1/2" HHB
1822	optional	9/16-18 x 2" HHB
1830	4	Spring Block
2008	4	Rubber Feet
2022	12	1/2-13 x 2 1/2" SHCS
2029	4	3/8-16 x 1 RHMS
2521FA	12	1/2-13 x 1 1/2" SHCS
8626	1	#10-32 x 3/8" Gnd Screw

\* Quantity required depends on the tuning for various bowl weights and frequency.

When ordering replacement parts, specify the *serial number* on the unit nameplate.

AE08.02

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