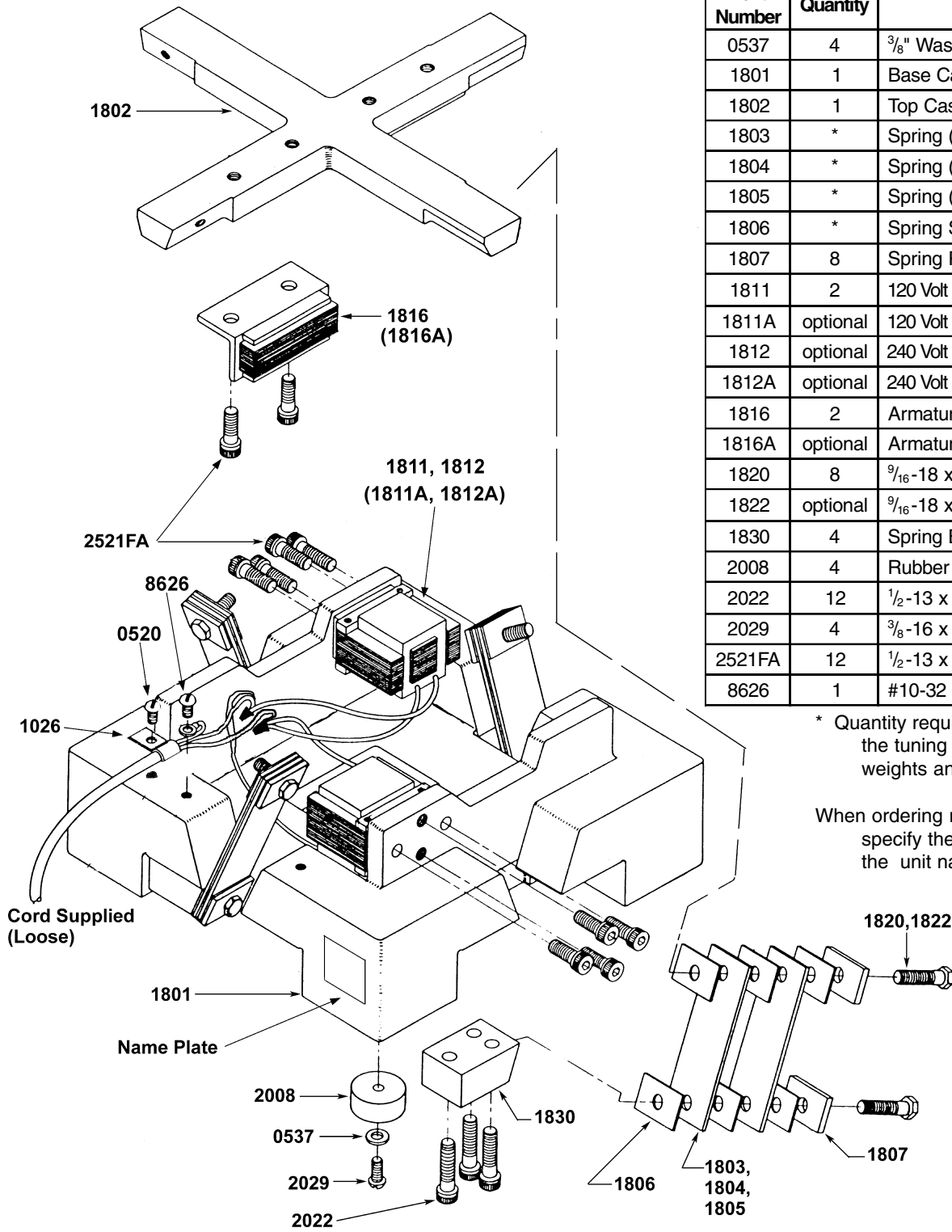


Automation Devices, Inc.

MODEL 18 BASE UNIT ASSEMBLY DRAWING



Parts List		
Part Number	Quantity	Description
0537	4	$\frac{3}{8}$ " Washer
1801	1	Base Casting
1802	1	Top Casting
1803	*	Spring ($\frac{5}{16}$ " Thick)
1804	*	Spring ($\frac{1}{4}$ " Thick)
1805	*	Spring ($\frac{3}{16}$ " Thick)
1806	*	Spring Spacer
1807	8	Spring Pad
1811	2	120 Volt Coil
1811A	optional	120 Volt Coil (High Power)
1812	optional	240 Volt Coil
1812A	optional	240 Volt Coil (High Power)
1816	2	Armature Assembly
1816A	optional	Armature Assembly (Wide)
1820	8	$\frac{9}{16}$ -18 x $2\frac{1}{2}$ " HHB
1822	optional	$\frac{9}{16}$ -18 x 2" HHB
1830	4	Spring Block
2008	4	Rubber Feet
2022	12	$\frac{1}{2}$ -13 x $2\frac{1}{2}$ " SHCS
2029	4	$\frac{3}{8}$ -16 x 1 RHMS
2521FA	12	$\frac{1}{2}$ -13 x $1\frac{1}{2}$ " SHCS
8626	1	#10-32 x $\frac{3}{8}$ " Gnd Screw

* Quantity required depends on the tuning for various bowl weights and frequency.

When ordering replacement parts, specify the *serial number* on the unit nameplate.

AE08.02

Automation Devices, Inc.

7050 West Ridge Road
Fairview, PA 16415-2099

Phone: 814-474-5561

FAX: 814-474-2131 or 800-235-9382

Web Site: www.autodev.com E-mail: sales@autodev.com