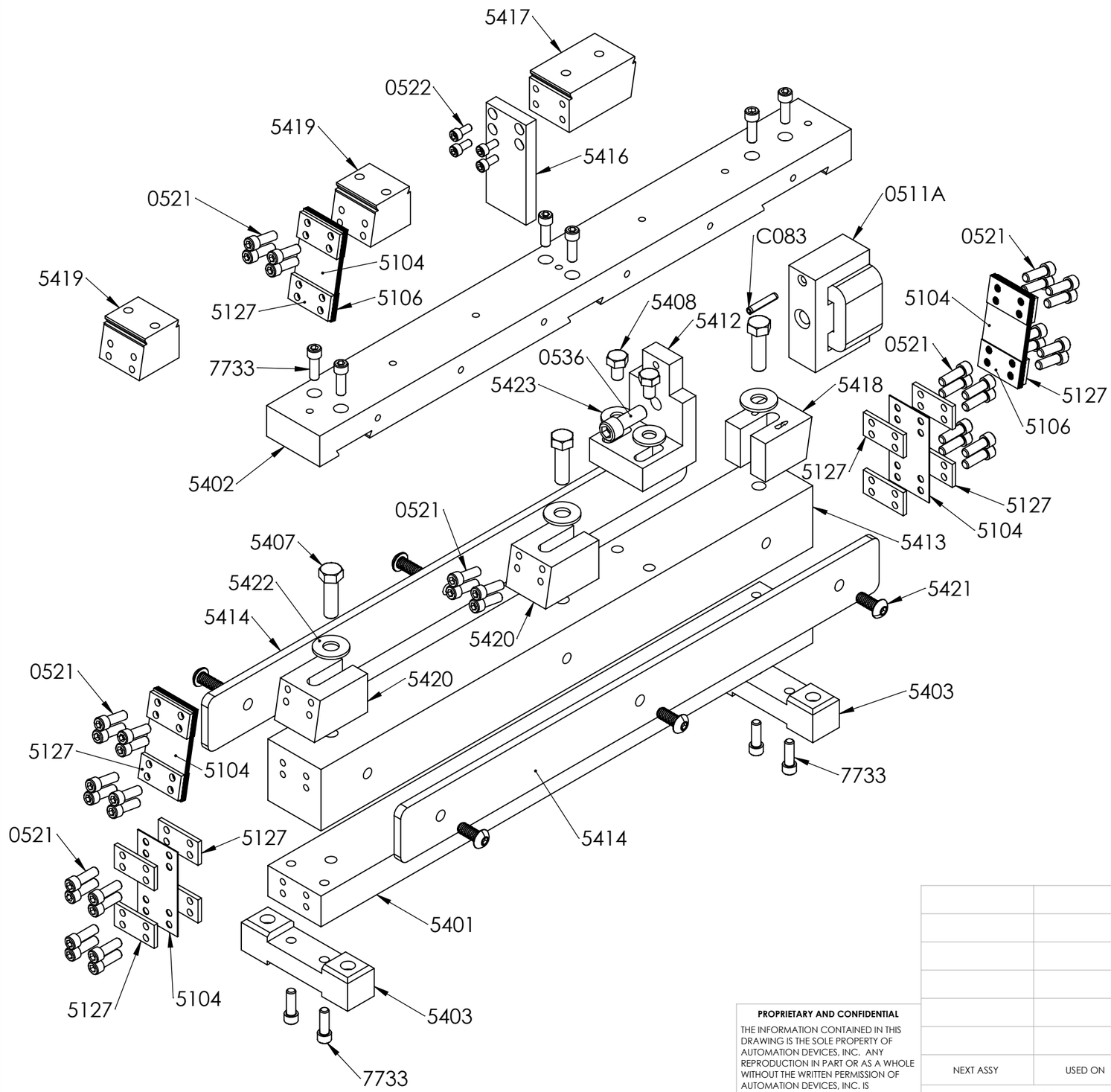

PART NO.	QTY.	DESCRIPTION	DWG. NO.
0511A	1	120V COIL ASSEMBLY	27407
0521	40	10-24 X 3/4 SHCS	COMM.
0522	4	10-24 X 5/8 SHCS	COMM.
0536	1	3/8-24 X 1-1/4 SHCS	COMM.
5422	3	BLACK OXIDE STEEL OVERSIZED 3/8 WASHER MM #98029A031	COMM.
5104	*	SPRING	13535
5106	*	SPRING SPACER	13626
5127	14	SPRING COVER	13536
5401	1	BASE	61968
5402	1	TOP PLATE	61969
5403	2	BASE FOOT	61970
5407	3	3/8-16 X 1-3/4 HHCS	COMM.
5408	2	5/16-18 X 1-1/4 HHCS	COMM.
5412	1	COIL ASSEMBLY 0511A MOUNTING BRACKET	61971
5413	1	REACTION	61972
5414	2	REACTION WEIGHT	61973
5416	1	ARMATURE PLATE	61974
5417	1	ARMATURE SPRING BLOCK	61975
5418	1	LOWER REAR SPRING BLOCK	61976
5419	2	UPPER FRONT AND CENTER SPRING BLOCK	61977
5420	2	LOWER FRONT AND CENTER SPRING BLOCK	61978
7733	10	1/4-20 X 3/4 SHCS	COMM.
5423	2	BLACK OXIDE STEEL OVERSIZED 5/16 WASHER MM #98029A030	COMM.
C083	1	3/16 X 1 ROLL PIN	COMM.
5421	6	5/16-18 X 3/4 BHCS ALLOY ZINC MM #91306A387	COMM.
		* SIZE AND/OR QUANTITY MAY VARY	

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AUTOMATION DEVICES, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AUTOMATION DEVICES, INC. IS PROHIBITED.

NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	BF/JP	11/2024
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

Automation Devices, Inc.

TITLE:

T34 INLINE DRIVE ASSEMBLY

SIZE	PART NO. / DWG. NO.	REV
B	5400 / 61967	

SCALE: NTS WEIGHT: SHEET 1 OF 1