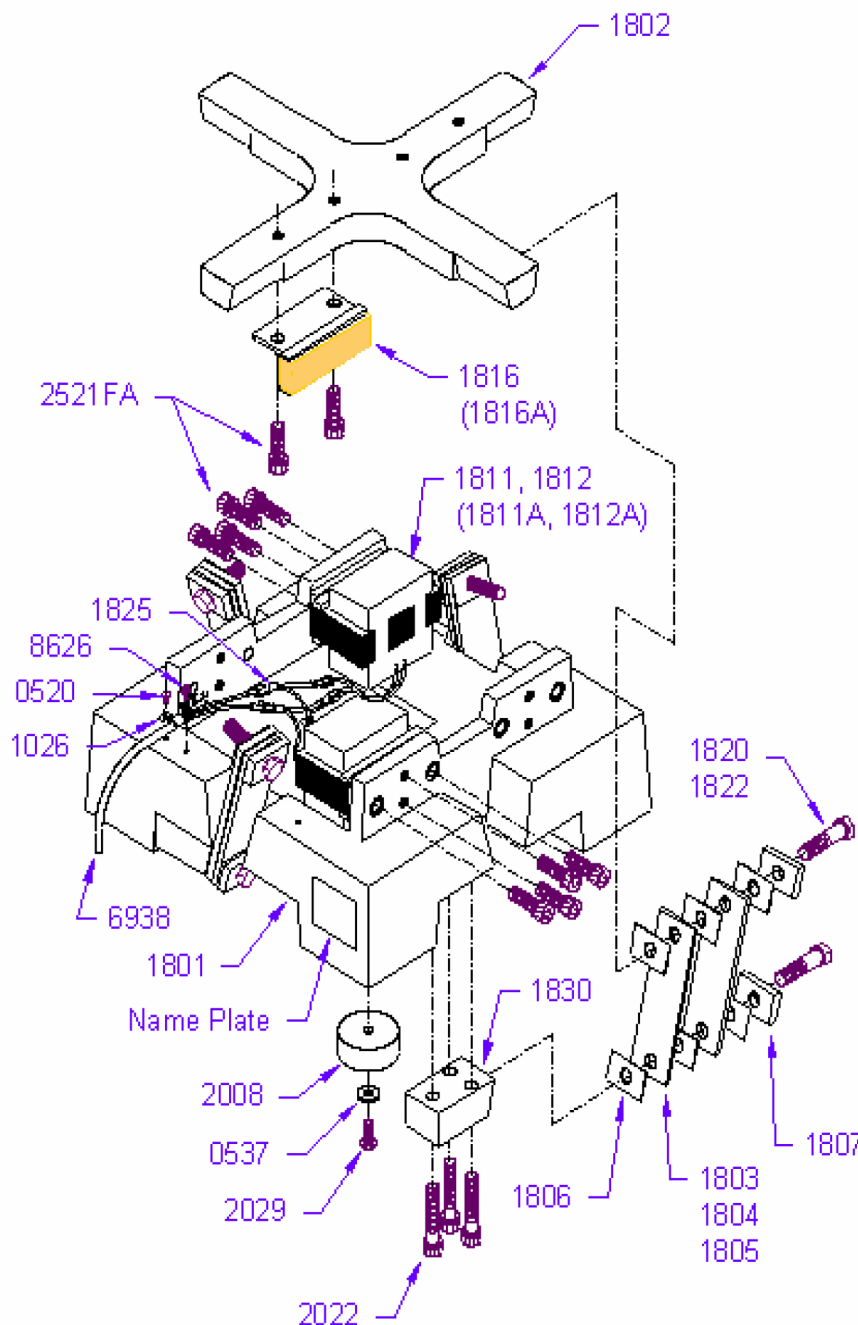


Automation Devices, Inc.

MODEL 18XL BASE UNIT ASSEMBLY DRAWING



PARTS LIST

Part Number	Quantity	Description
0520	1	#10-32 x 3/8" RHM
0537	4	3/8" Washer
1026	1	P Clamp
1801	1	Base Casting
1802	1	Top Casting
1803	*	Spring (5/16" thick)
1804	*	Spring (1/4" thick)
1805	*	Spring (3/16" thick)
1806	*	Spring Spacer
1807	8	Spring Pad
1811	2	120 Volt Coil
1811A	Optional	120 Volt Coil (High Power)
1812	Optional	240 Volt Coil
1812A	Optional	240 Volt Coil (High Power)
1816	2	Armature Assembly
1816A	Optional	Armature Assembly (Wide)
1820	8	9/16-18 x 21/2" HHB
1822	Optional	9/16-18 x 2" HHB
1825	2	Y Connector
1830	4	Spring Block
2008	4	Rubber Feet
2022	12	1/2-13 x 21/2" SHCS
2029	4	3/8-16 x 1" RHMS
2521FA	12	1/2-12 x 11/2" SHCS
6938	1	Cord-Supplied loose
8626	1	#10-32 x 3/8" Gnd Screw

* Quantity required depends on the tuning for various bowl weights and frequency.

When ordering replacement parts, Specify the serial number on the unit nameplate.