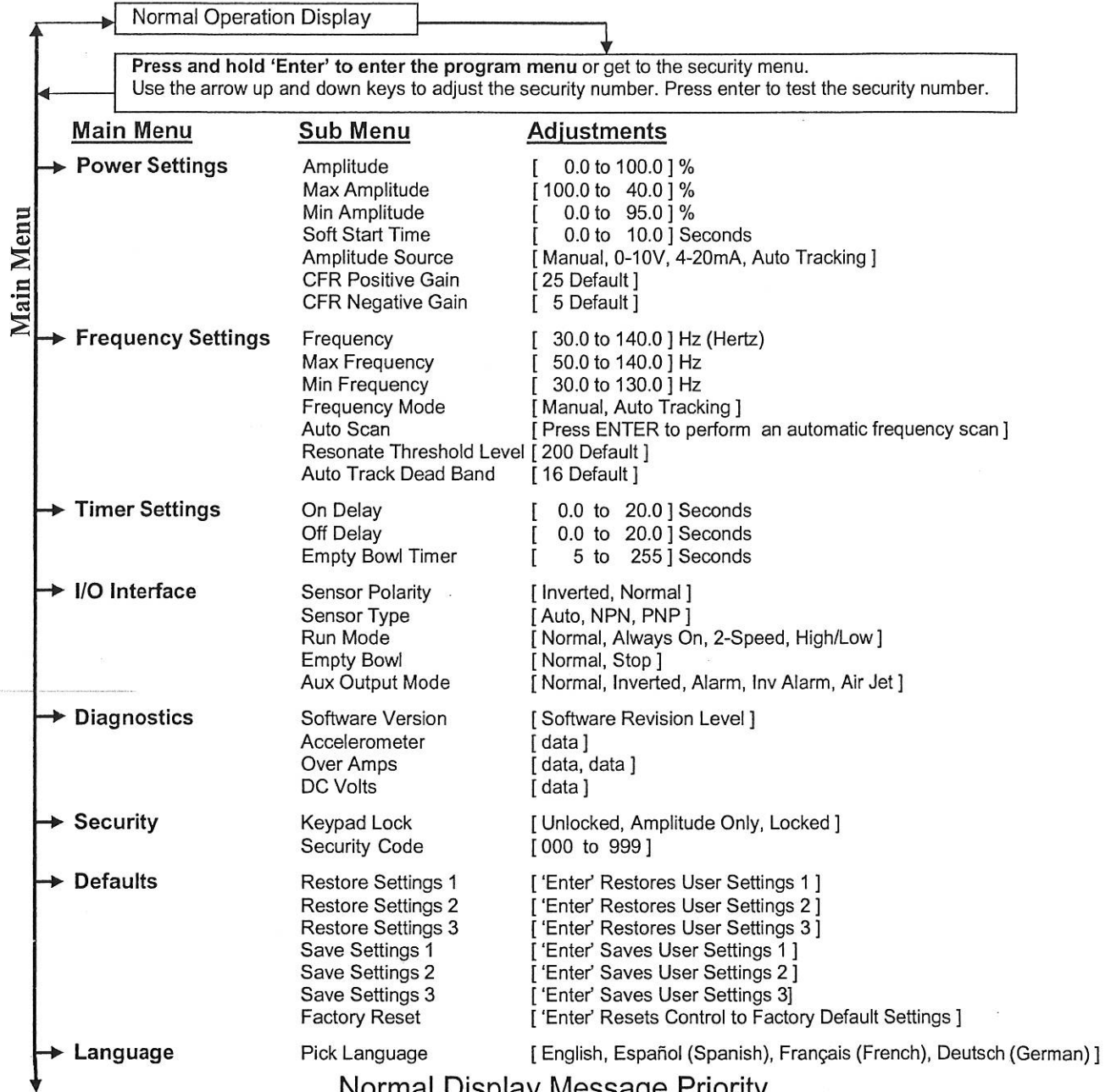
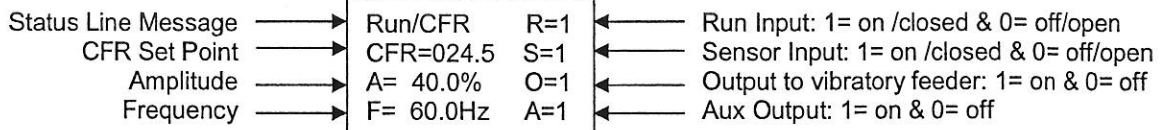


Control Menu Layout for 6450.3, 6451.3, 6452.3, 6453.3, 6472.3, 6473.3, 6474.3, 6475.3



Normal Display Message Priority



The normal operating display shows the status of the control with regard to input signals and control settings. They are listed from highest to lowest in priority. The highest priority message takes precedence over all other messages.

Stop/Run - The 1/0 button has been pushed to disable control operation.

Override - The 1/0 button has been pushed and held so the control will feed without interruption from the "Sensor" or "Run" inputs.

Run Input - The run jumper has not been made.

Parts Sens - The parts sensor logic is telling the control to stay off.

Empty/jam - Empty bowl timer has timed out because parts did not pass by the parts sensor to reset the timer. Press 1/0

Analog - An external signal is in control of the speed input.

Low - Low Speed used when 2 speed has been selected and the sensor is not made.

Zero Speed - The output is off because the output is set to 0.0%.

Run - The feeder is running normally.

Run/CFR - Constant Feed Rate sensor is regulating the feed rate.